

Date: Monday, 10/16/2006 2:01:31 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEARSHOE
 Job Number : 29009
 Estimate Number : 10314
 P.O. Number : WIA
 This Issue : 10/16/2006 S.O. No. : WIA
 Prsht Rev. : NC
 First Issue : WIA Type : SMALL /MED FAB
 Previous Run : 27739
 Part Number : D265613
 Drawing Number : D2656 REV D
 Project Number : N/A
 Drawing Revision : D
 Material : WIA
 Due Date : 11/5/2006 Qty: 40 Um: Each
 Written By : 06 10 16
 Checked & Approved By : 06 10 16
 Comment : Est: 02.10.25 Re-format KJ/RF
 Est Rev:G Now on Waterjet 06-07-03 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1010S20GA 1010/1025/A21/6aA SHEET



Comment: Qty.: 0.5367 sf(s)/Unit Total : 21.4662 sf(s)

1010/1025/A21/6aA SHEET

20 gauge

Batch: m102684 ml 06 11 27 (40)

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D 2656

Dwg Rev: D ml 06 11 27 (40)

Prog Rev: D

2-Deburr if necessary

SAI 06.12.02 (40)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



ml 06 11 27



(40)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

06/11/27 (40)

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Form on Brake as per Dwg D2656 using Jigs DT8261and DT8326

2-Form joggle as per Dwg D2656 using Jig DT8158Identify as D2656-13

SB 06/12/05 40

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/01/08

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

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Drawing Name: WEARSHOE

Job Number: 29009

Part Number: D265613

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10/6/12/05 (40)

7.0

POWDER COATING

POWDER COATING



M 101601



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

m-A/m/ 07/01/02

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



M 08/01/02



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PP

a.m

07/01/04 (40)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10-01-05

Job Completion



U 07-06-05

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

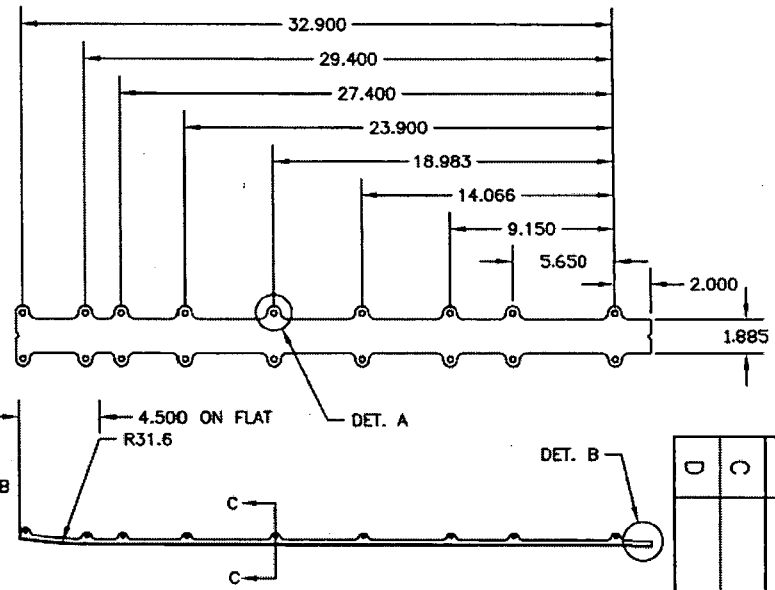
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

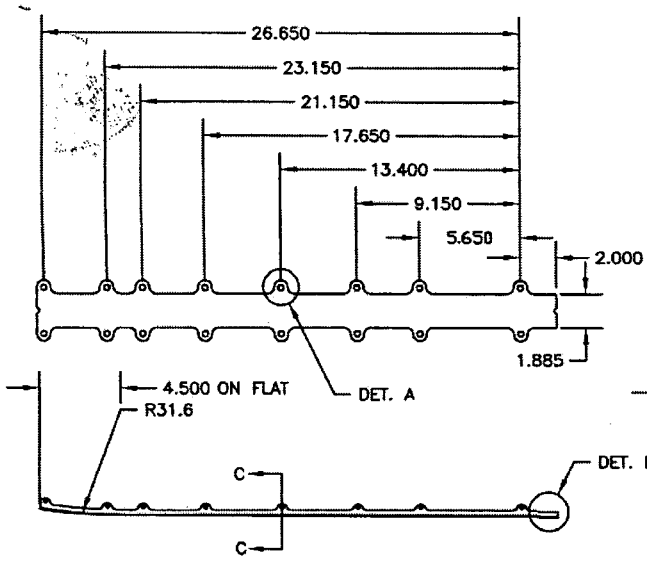
DART

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DS	CP	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	SHEET 1 OF 4
#	#	D2656	SCALE
DATE		TITLE	1:10
05.08.17		WEARSHOE	
A	97:03:25	NEW ISSUE	
B	97:06:02	CHANGED TABS	
C	97:06:26	R31.6 WAS R19.5	
D	05.08.17	ENLARGE ALL HOLES TO IMPROVE FIT	

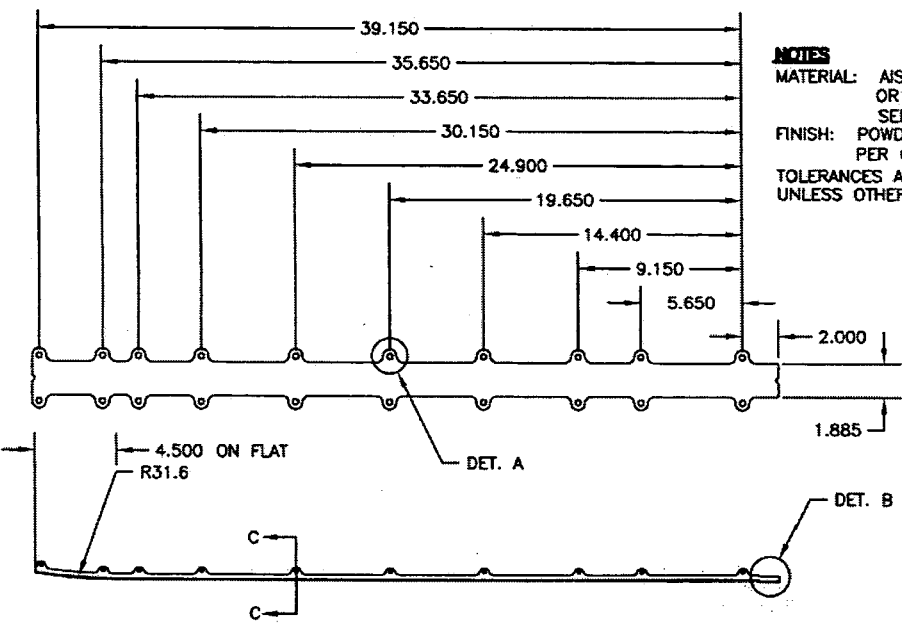
D2656-13



D2656-11



D2656-15



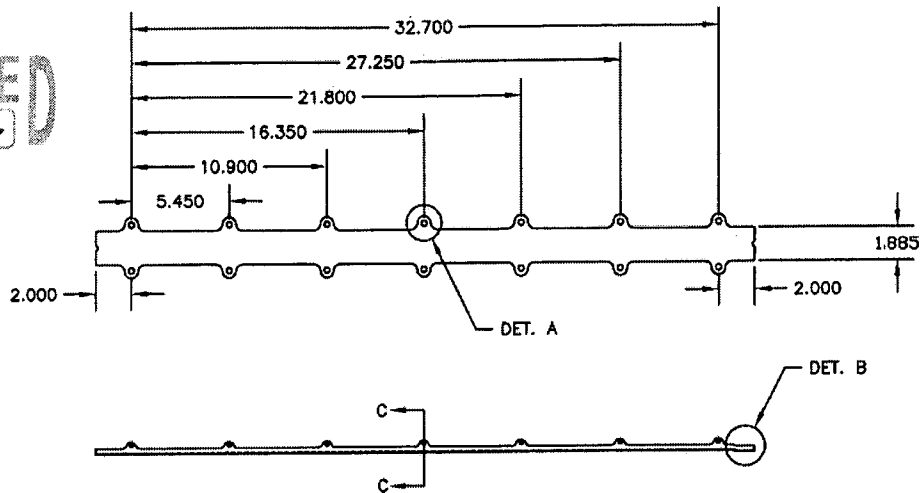
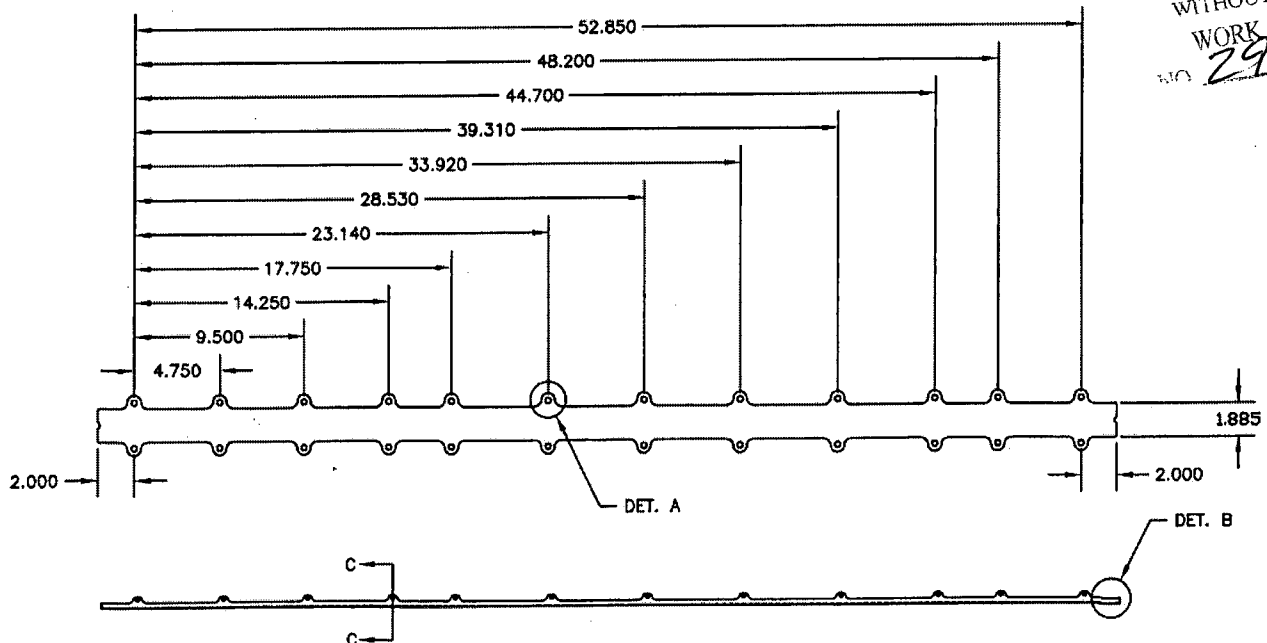
NOTES
 MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008
 OR CSA G40-21, 38W/44W/50W/60W/70W
 SERIES STEEL, 20 GAUGE (0.040 THICK)
 FINISH: POWDER COAT GREY SANDTEX (4.3.5.6)
 PER QSI 005 4.3
 TOLERANCES ARE PER DART QSI 018
 UNLESS OTHERWISE NOTED

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 05.09.06
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DATE 05.08.17	TITLE WEARSHOE		SCALE 1:10

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05.07.06 *[Signature]***D2656-21****D2656-23****NOTES**

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED

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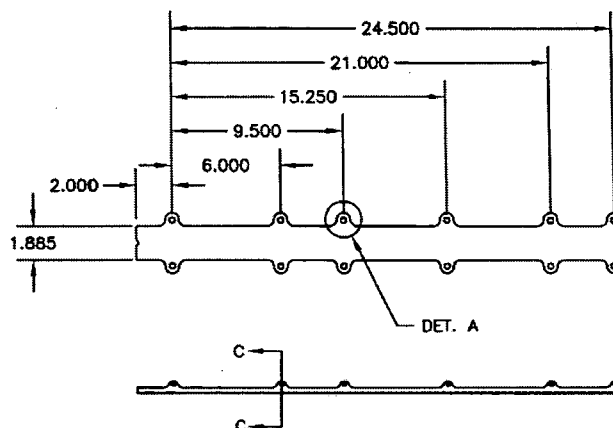
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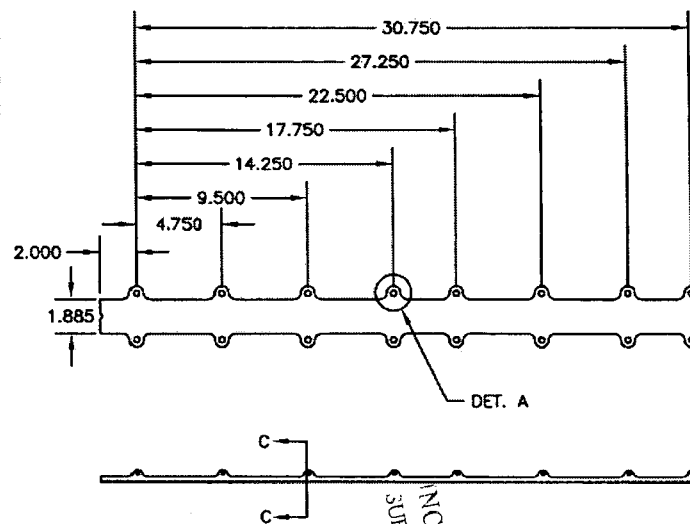
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DATE	05.08.17	DRAWING NO.	D2656	SHEET 3 OF 4	
		TITLE	WEARSHOE	SCALE	1:10

D2656-33

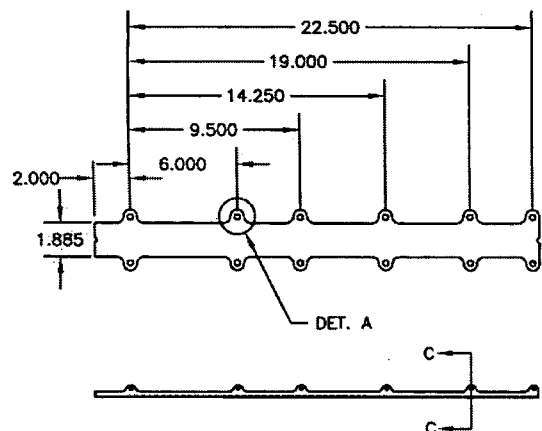


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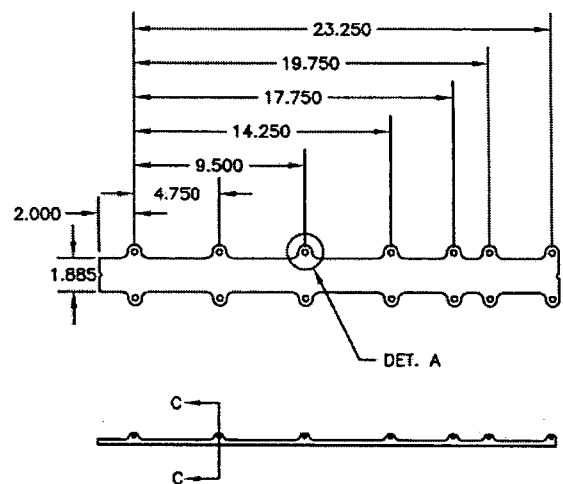


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D2656-31



D2656-35



NOTES

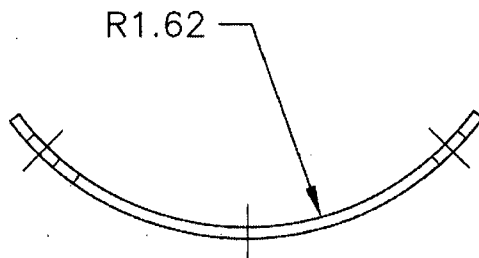
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SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANDEX (4.3.5.6) PER QSI 005 4.3
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UNLESS OTHERWISE NOTED

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05.07.06



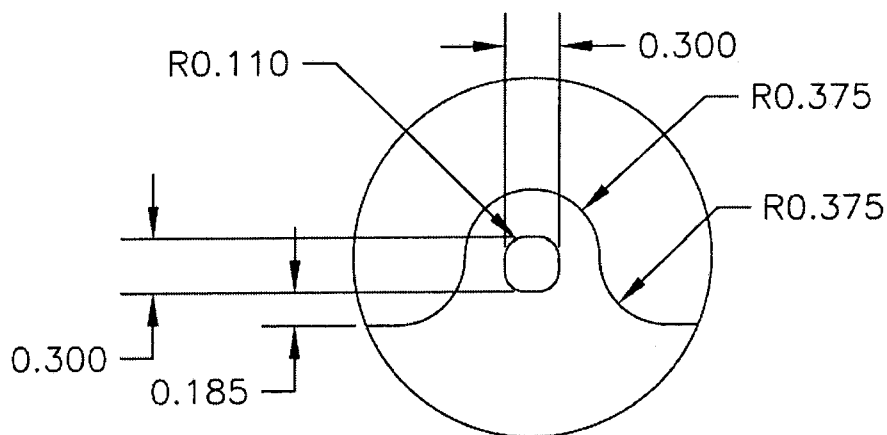
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2656	REV. D SHEET 4 OF 4
DATE 05.08.17	TITLE WEARSHOE		SCALE 1:10

SECTION C-C

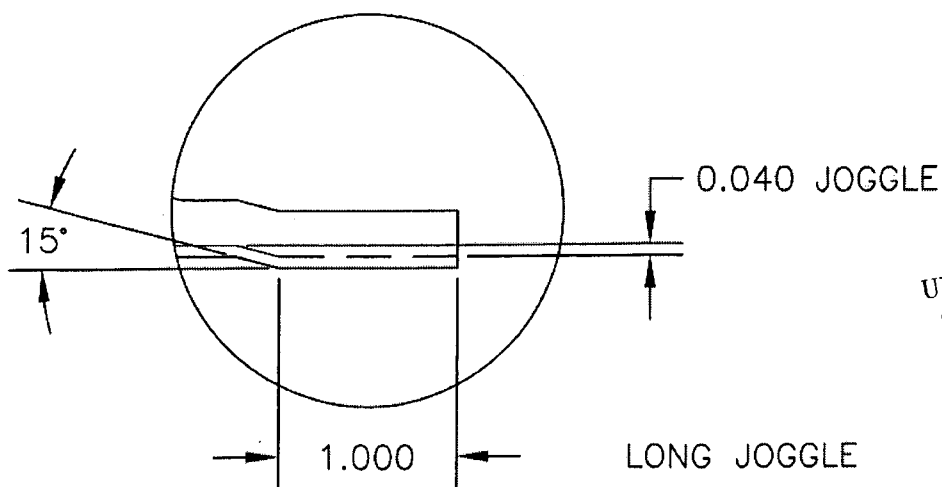


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DETAIL A



DETAIL B



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